

(Notice: Tighten up bolts after all the parts are bolted together, makes it easier to adjust parts in level and straighten together)



Above left see parts layout. On upright after assembly, below left see the ready product. Below right, set the side wall together with bottom brackets, this needs 2 operators to hold the wall.





Above left and right, simple bolted walls together with the bottom brackets. Now you can tighten up bolts and make sure all are squared and correct angles. Below see next put the side gates on and lock the hinge pins with "Pin-socket". See the last picture do the same for end gate.







Now product is ready to use.